

CLAIMS

1. (Canceled)
2. (Canceled)
3. (Amended) A method for producing an austenitic
5 stainless steel thin strip casting through a continuous
caster wherein mold walls move synchronously with
casting, characterized in that: a continuous caster used
is a twin-drum type continuous caster; and the drum
radius R (m) and the pressing force P (t/m) of mold wall
10 faces satisfy the relation $0.5 \leq (\sqrt{R}) \times P \leq 2.0$.
4. (Amended) A method for producing an austenitic
stainless steel thin strip casting through a continuous
caster wherein mold walls synchronously with casting,
characterized in that: a continuous caster used is a
15 twin-drum type continuous caster; and the drum radius R
(m) and the pressing force P (t/m) of mold wall faces
satisfy the relation $0.8 \leq (\sqrt{R}) \times P \leq 1.2$.
5. (Amended) A method for producing an austenitic
stainless steel thin strip casting according to claim 3
20 or 4, characterized in that the height of a molten steel
pool formed between mold walls is not lower than 200 and
not higher than 450 mm.
6. (Amended) A method for producing an austenitic
stainless steel thin strip casting according to any one
25 of claims 3 to 5, characterized in that a solidification
time defined by the span of time from the time when
moving mold walls contact with molten steel to the time
when the solidified shells of both sides unite is not
shorter than 0.4 and not longer than 1.0 second.

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7. (Amended) A method for producing an austenitic stainless steel thin strip casting according to any one of claims 3 to 6, characterized in that in-line rolling is applied during the process from molding to coiling.

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8. (Canceled)

ART 19

Explanation under PCT Article 19(1)

The claims mentioned in the replaced sheet relates to the original claims as follows.

- (1) Original claims 1, 2 and 8 are canceled.
- (2) Original claims 3, 4, 5, 6 and 7 are amended.